

MACRAMÉ

Advanced Characterisation Methodologies to assess and predict the Health and Environmental Risks of Advanced Materials

Interim Results of the MACRAMÉ R&I Approach – Ensuring regulatory Alignment in the Research & Innovation of five market-relevant Advanced Materials

NanoTox 2024


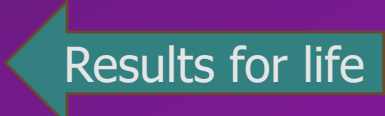

23. – 25. September 2024, Venice (Italy)



The MACRAMÉ project has received funding from the European Union's Horizon Europe Research and Innovation programme under grant agreement No. 101092686.

Associated Partners (i.e. (a) Swiss Partners and (b) UK Partners) have received national funding from (a) the Swiss State Secretariat for Education, Research and Innovation (SERI), and (b) Innovate UK.

How to ... *ensure regulatory Alignment in the Research & Innovation of five market-relevant Advanced Materials*

1. Choose your market-relevant Advanced Materials (AdMa)
 - a) Conduct a gap-analysis
2. Set an R&I strategy (incl. benchmarks & workflow)
 - a) Define possible LCA exposures (→ **MACAMÉ Exposure Points**)
 - b) Agree on a language / terminology (or invent one)
3. Develop sampling approaches & methodologies (→ **MACRAMÉ Sampling Protocols**)
4. Set a reference (→ **MACRAMÉ Control Material Library**)
5. Develop a data collection method (→ **MACRAMÉ Instance Map**)
6. Write a roadmap (→ **MACRAMÉ Harmonisation & Standardisation Roadmap**) 
7. ... start working down the list above
8. ... realise that there is no way you get everything done in three project years 
9. ... set up more projects to continue the work 

MACRAMÉ Results

Results for life

NanoTox Community Results

The MACRAMÉ R&I Approach

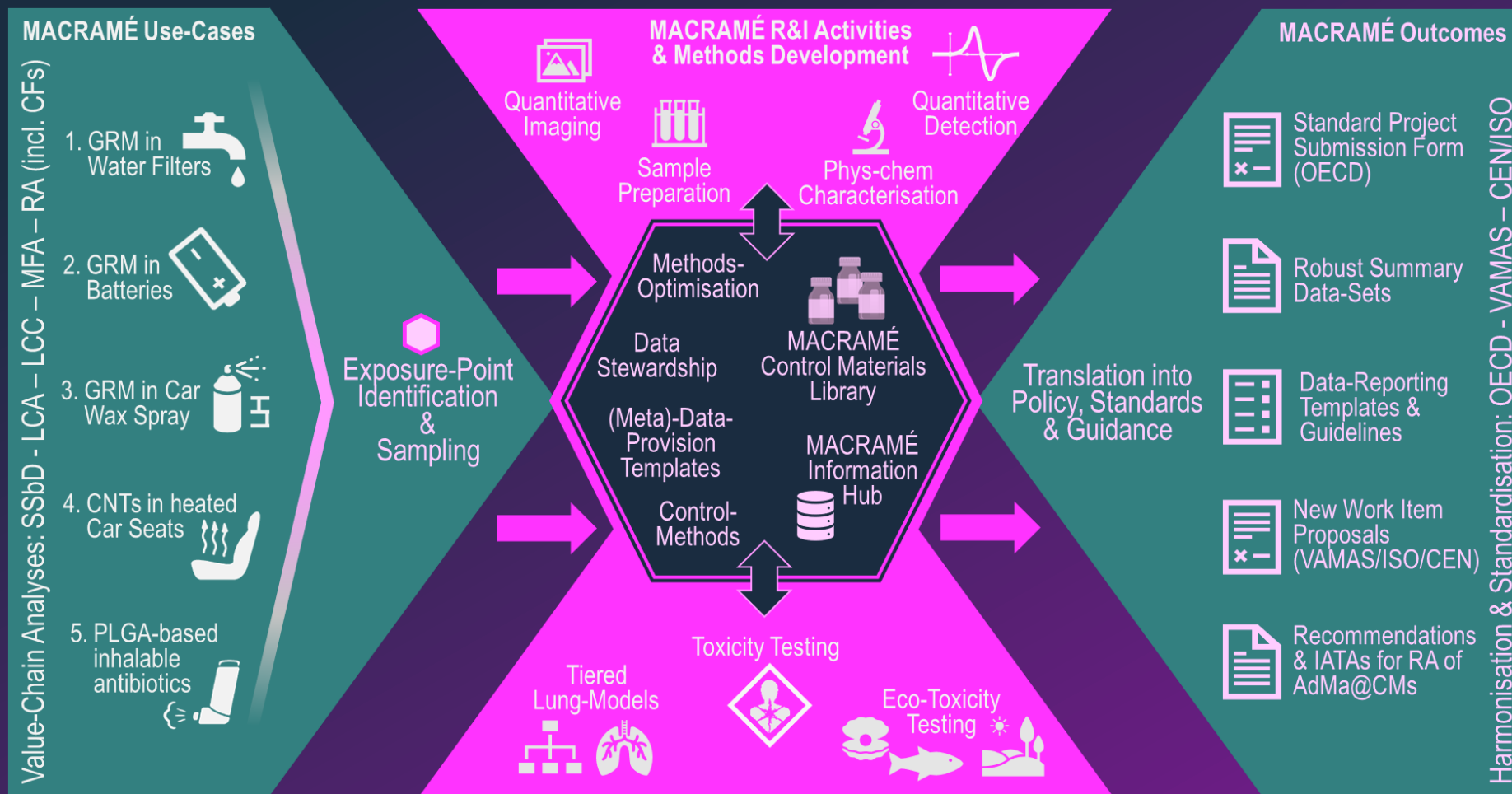


Illustration of the MACRAMÉ R&I Approach (AdMa@CMs: Advanced Materials in complex matrices; CF: Characterisation Factor; GRM: graphene-related material; IATA: integrated approaches to testing and assessment; LCA: Life-Cycle Assessment; LCC: Life-Cycle-Costing; MFA: Material-Flow Analysis; RA: Risk-Assessment; SSbD: Safe-&-Sustainable-by-Design).

Harmonisation & Standardisation of Nanomaterials

ISO	<u>Terminology</u> Achieved 18 On-going 7	<u>Measurement</u> Achieved 8 On-going 6	<u>Characterisation Graphene</u> Achieved 13 On-going 8	<u>Characterisation (Other)</u> Achieved 27 On-going 2	<u>Exposure and Risk</u> Achieved 23 On-going 11	<u>Performance Evaluation</u> Achieved 3 Ongoing 3
CEN	<u>Terminology</u> Achieved 7 On-going 5	<u>Measurement</u> Achieved 5 On-going -	<u>Characterisation (Other)</u> Achieved 1 On-going 3	<u>Exposure and Risk</u> Achieved 19 On-going 11	<u>Other</u> Achieved 4	
OECD	<u>Physico-chemical Characterisation</u> Achieved 5 On-going 5	<u>Human Toxicology</u> Achieved 5 On-going 5	<u>Environmental Toxicology</u> Achieved 1 On-going 4	<u>Environmental Fate</u> Achieved 1 On-going 3	<u>End of Life</u> Achieved 1 Ongoing 1	

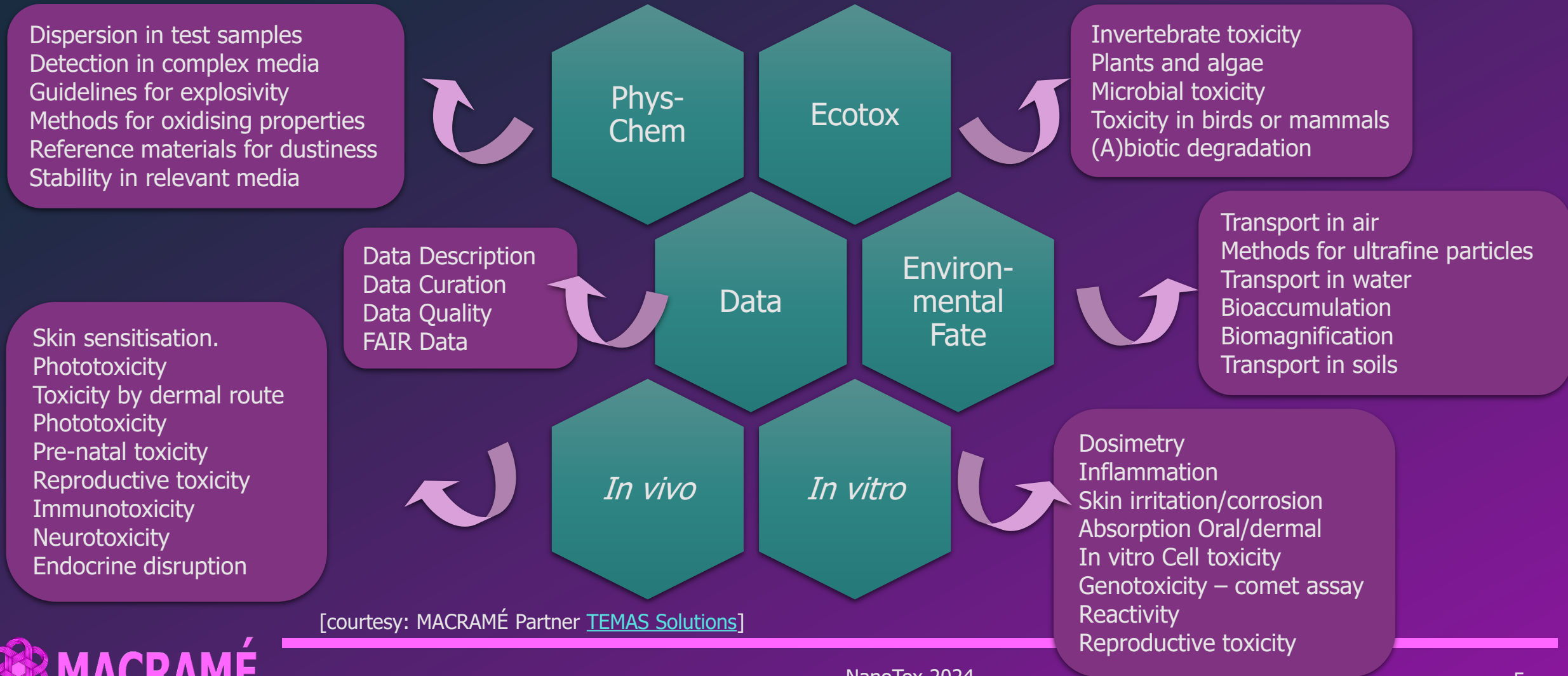
215 Standards!



But we still have gaps

[courtesy: MACRAMÉ Partner [TEMAS Solutions](#)]

(Nano)Materials Standardisation Gaps (September 2023)



[courtesy: MACRAMÉ Partner [TEMAS Solutions](#)]

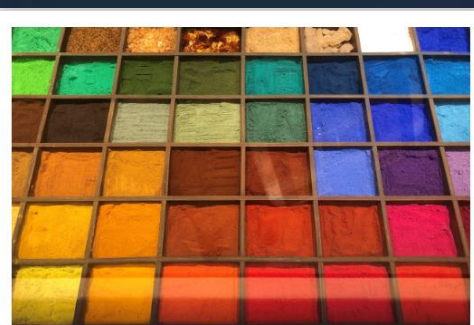
Exposure-Point Definition in real-life Value-Chains ...

MACRAMÉ Exposure Points [Samples & Constituents]	Pristine AdMa Manufacture	AdMa (Un-)Bagging & Transport	Product Manufacture	Reactor/ Machine Cleaning	(Un-)Bagging & Transport	(Professional) Intended Use	End-of-Life		
	[AdMa]		[AdMa] - [AdMa@CPM] - [CPM]			[AdMa@EoL(CPM)] - [CPM(EoL)]			
MACRAMÉ Use-Cases & Sample-Description @ Exposure Points	UC1: GO in Water-Filters	Pristine GO, polysulfone (matrix)	GO@Polysulfone-Fibre, Water from the spinning-process		(filtered-water) *		-	Incineration products: Fly-ash, Flue-gas	
	UC2: FLG in BMS	Pristine FLG, epoxy resin	FLG@epoxy (non-reticulated (liquid samples) and reticulated (solid samples)**)		FLG@epoxy (overheated)		FLG@epoxy (shredded)		
	UC3: GRM-bearing Sprays	-	-		GRM@aerosol		GRM@aerosol (in container), EoL according to container material and/or special instructions		
	UC4: CNTs in Polymer Foils	Commercial CNTs (NanoCyl SA), polyurethane (PU) matrix	CNTs@PU (masterbatch & cured composite)		CNTs@PU (overheated, abraded (Taber))		CNTs@PU (shredded)	Incineration products (O ₂ -depletion): Fly-Ash, Flue-gas	
	UC5: PLGA-based inhal. Antibiotics	PLGA-particles (different sizes) Ciprofloxacin	ciprofloxacin@PLGA controls: Au@PGLA, Fe _x O _y @PLGA, PLGA (labelled with Lumogen red®)		-		-		ciprofloxacin@PLGA
Characterisation - Detection – Imaging (by Attributes) [Samples & Constituents]	All UCs: • characterisation; • aerosol generation & characterisation; • stability in environmental & biological matrices; • high resolution imaging in cells		All UCs: • Aerosol generation for <i>in vitro</i> exposure • Characterisation of the generated aerosol • Stability and release in environmental & biological matrices			All UCs: • EoL leaking from container/matrix • Aerosol generation for <i>in vitro</i> exposure • Stability and release in environmental & biological matrices			
	[AdMa] - [AdMa@EM] - [AdMa@BM]		UC1, UC2, UC4, UC5: • Identification, quantification & characterisation	UC1, UC2, UC4, UC5: • Identification of (form of) release during cleaning	UC3: • Identification: presence of GRM ➢ YES: quantification, characterisation	UC2, UC4: • characterisation after mechanical abrasion (Taber) • characterisation of release at heating	UC1, UC2, UC4: • characterisation after mechanical abrasion	UC1, UC2, UC4: • characterisation of flue-gas & fly-ash	UC1, UC2, UC4: • Identification of release of EoL-products (in land-fill)
Human Toxicity Testing (in-vivo – ex-vivo) [Samples & Constituents]	[AdMa@BM]		In case of inhalable release: Scheduled Tiered Lung-Model Approach (see Section 1.2, III.vii) [AdMa@CPM] [AdMa@CPM@BM]- [AdM@BM] - [CPM@BM]				[AdMa@EoL(CPM)]		
Ecotoxicity Testing [Samples & Constituents]	[AdMa@EM]		[AdMa@EM] - [AdMa@CPM@EM] - [CPM@EM]			[AdMa@EoL(CPM)]		[AdMa@EoL(CPM)]	

Exposure-Point Definition ... and its Terminology

Terminology:	Pristine AdMa Manufacture	AdMa (Un-)Bagging & Transport	Product Manufacture	Reactor/ Machine Cleaning	(Un-)Bagging & Transport	(Professional) Intended Use	End-of-Life		
	[AdMa] - [AdMa@CPM] - [CPM]						Shredding	Incineration	Release/Leakage
<p>• AdMa = Advanced Material</p> <p>• CM = Complex Matrix</p> <p>• EM = Environmental Matrix</p> <p>• BM = Biological Matrix</p> <p>• CPM = Complex Product Matrix</p> <p>• EoL = End-of-Life</p> <p>• AdMa@CMs</p> <p>• AdMa@EM</p> <p>• AdMa@BM</p> <p>• AdMa@EoL(CPM)</p> <p>• AdMa@EoL(CPM)@EM</p>	<p>UC1: GO in Water-Filters</p> <p>UC2: FLG@CF</p> <p>UC3: GRM-bearing Sprays</p> <p>UC4: CNTs in Polymer Foils</p> <p>UC5: PLGA-based inhal. Antibiotics</p>	<p>Pristine GO, polysulfone (matrix)</p> <p>GO@Polysulfone-Fibre, Water from the spinning-process</p> <p>FLG@epoxy (non-reticulated (liquid samples) and reticulated (solid samples)**)</p> <p>Commercial CNTs (NanoCVI SA), PU@ret</p> <p>PLGA (different sizes), ciprofloxacin@PLGA</p>	<p>GO@Polysulfone-Fibre, Water from the spinning-process</p> <p>CNTs@PU (masterbatch & cured composite)</p> <p>ciprofloxacin@PLGA</p>	<p>(filtered-water) *</p> <p>FLG@epoxy (overheated)</p> <p>GRM@aerosol</p> <p>CNTs@PU (overheated, abraded (Taber))</p>	<p>[AdMa@EoL(CPM)] - [CPM(EoL)]</p> <p>-</p> <p>FLG@epoxy (shredded)</p> <p>GRM@aerosol (in container), EoL according to container material and/or special instructions</p> <p>CNTs@PU (shredded)</p> <p>-</p>	<p>Incineration products: Fly-ash, Flue-gas</p> <p>Incineration products (O₂-depletion): Fly-Ash, Flue-gas</p> <p>ciprofloxacin@PLGA</p>	<p>All UCs:</p> <ul style="list-style-type: none"> aerosol generation & characterisation; stability in environmental & biological matrices; high resolution imaging in cells <p>UC1, UC2, UC4, UC5:</p> <ul style="list-style-type: none"> Identification, quantification & characterisation 	<p>All UCs:</p> <ul style="list-style-type: none"> Aerosol generation for <i>in vitro</i> exposure Characterisation of the generated aerosol Stability and release in environmental & biological matrices <p>UC1, UC2, UC4, UC5:</p> <ul style="list-style-type: none"> Identification, quantification & characterisation 	<p>All UCs:</p> <ul style="list-style-type: none"> EoL leaking from container/matrix Aerosol generation for <i>in vitro</i> exposure Stability and release in environmental & biological matrices <p>UC1, UC2, UC4:</p> <ul style="list-style-type: none"> characterisation after mechanical abrasion <p>UC1, UC2, UC4:</p> <ul style="list-style-type: none"> characterisation of flue-gas & fly-ash <p>UC1, UC2, UC4:</p> <ul style="list-style-type: none"> Identification of release of EoL-products (in land-fill)
Human Toxicity Testing (in-vivo – ex-vivo)	In case of inhalable release: Scheduled Tiered Lung-Model Approach (see Section 1.2, III.vii)								
Ecotoxicity Testing	Ecotox Testing Strategy (see Figure 5)								
	[AdMa@EM]	[AdMa@EM] - [AdMa@CPM@EM] - [CPM@EM]				[AdMa@EoL(CPM)]	[AdMa@EoL(CPM)]		

References – the MACRAMÉ Control Materials Library



Launch of the MACRAMÉ Control Material Library

July 1, 2023

To support development, harmonisation, and benchmarking of testing methods applied within the HorizonEurope-funded Project, a MACRAMÉ Control Material Library (CML) has been established. The Library contains representative materials with largely known properties impacting the in vitro test development and of materials to be investigated in the MACRAMÉ Use Cases (UCs).

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Exemplary Excerpt: Table 2: Materials of the CML selected for the development and validation of controlled aerosol generation (Task 2.2).

	Name	Supplier	Link to Product	Criteria for the selection	Interesting Features	Also used in other projects
Nanotubes						
MWCNT test material	ARIGM001	BAuA Repository		Serves as default testing material for method development, available in large quantities	High dustiness, medium degree of entanglement, mean diameter ~35 nm, mean length ~1-2µm	CarboLifeCycle,
Graphitised MWCNT	NM401	OECD Repository		Positive control for fibre paradigm (rigid), test with µ-Dishes	Rigid and long fibres, easy to disperse, >20% WHO fraction	NanoGRAVUR, InnoMat.Life, HARMLESS, NanoHarmony
MWCNT	Baytubes C150P	BAuA Repository		Negative control for fibre paradigm (NM400 not a real one), test with µ-Dishes		older BAuA projects
Aligned flexible MWCNT	NG01AM0102	nanografi	Link	Thin commercial CNTs marketed as being produced in such way that they are aligned and bundled, test with µ-Dishes	Bundles are very long up to 95 µm.	not yet
MWCNT 30-50 nm	NG01MW0501	nanografi	Link	Presumed to be a mixture of more flexible and less rigid MWCNTs (proportions), test with µ-Dishes		not yet

→ <https://macrame-project.eu/launch-of-the-macrame-control-material-library/>

MACRAMÉ Sampling Approaches & Protocols

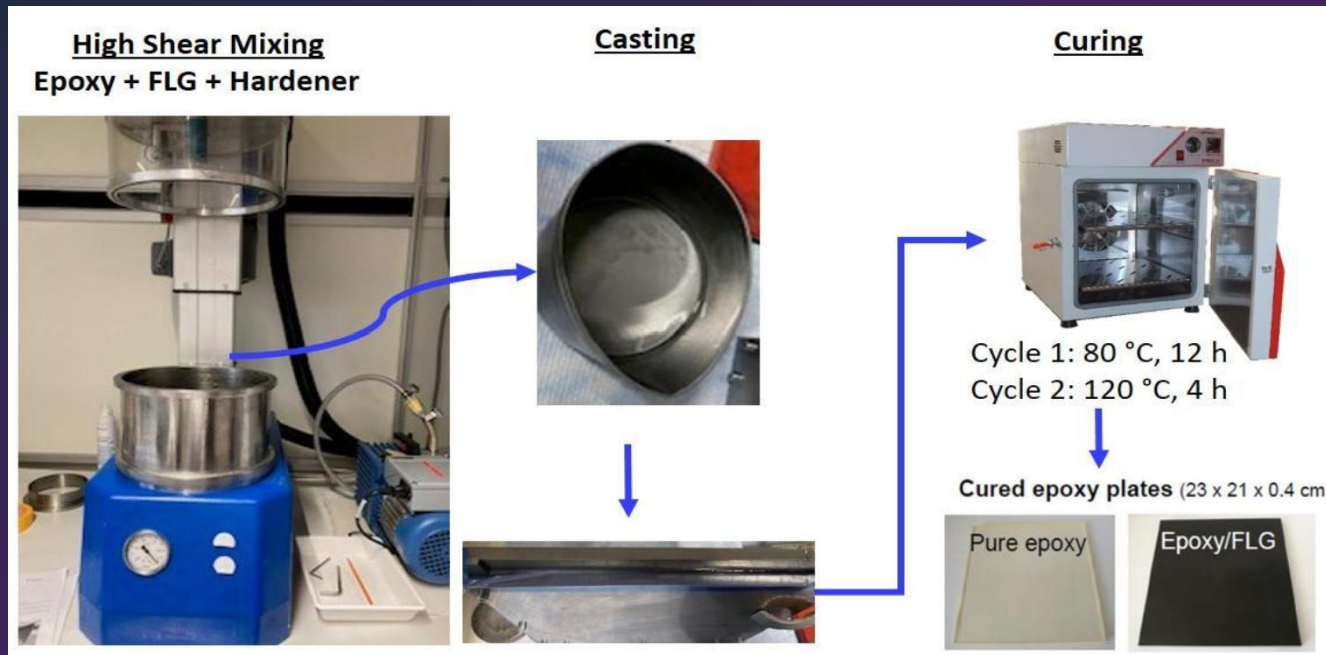


Sampling & Sample-Provision Protocols for AdMas in complex Matrices

March 1, 2024

The MACRAMÉ Project has published its first set of 'Sampling & Sample-Provision Protocols for AdMas in complex Matrices', in order to guide the sample collection that needs to be performed at the MACRAMÉ Use-Case (UCs) sites prior to sending the samples to MACRAMÉ laboratories for testing. Such sample collection is

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Exemplary Excerpt (Use-Case 2: BMS): Figure 3: Fabrication of Epoxy-FLG composite plates. Epoxy alone or epoxy-FLG composite are mixed with hardener (Baxxodur EC 301), moulded and then cured in the oven at indicated temperature cycles. The plates obtained after curing were used for abrasion.



Exemplary Excerpt (Use-Case 5: PGLA): Figure 12: PCL-samples.

→ <https://macrame-project.eu/sampling-sample-provision-protocols-for-admas-in-complex-matrices/>

Data Collection – the MACRAMÉ Data Shepherd

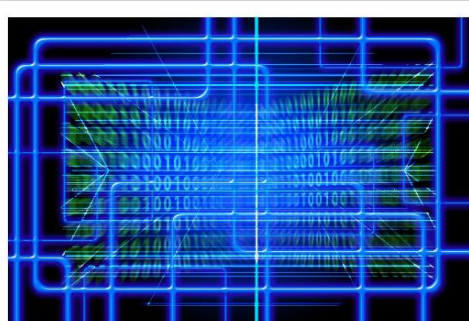


MACRAMÉ Data Shepherding – an Approach to the centralised Management of Research Information & Knowledge

June 1, 2023

As a part of its open science philosophy, MACRAMÉ is implementing high quality knowledge and data management using state-of-the-art data sharing concepts, approaches and tools and constantly improving research output/data documentation towards full implementation of the FAIR (findable, accessible, interoperable and re-usable) and FAIR for Research Software (FAIR4RS) principles. This

[Read More »](#)



MACRAMÉ Data Shepherding Part 2– Harmonisation towards a common Data Schema

January 18, 2024

In the first part “MACRAMÉ Data Shepherding – an Approach to the centralised Management of Research Information & Knowledge”, the principle data management concept of MACRAMÉ were outlined, including an elaboration of MACRAMÉ’s implementation of the FAIR principles for internal data sharing, and two new data management tools (i.e. (a)

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Protocols

- Access and sharing of methods
- Collection of metadata in the experimental procedure
- Tracking details on the steps performed
- Linking of methods with results
- Comparison of the experimental design
- Searchable and easy to filter database

Sample Preparation

Measurement

Data Treatment

Protocols

Original Sample

Prepared Sample

Raw Data

Processed Data

Data

- Selection and use of methods added in the protocol database
- Creation and saving of the full workflow
- Support of intra- and inter-laboratory reproducibility goals
- Documentation of all steps performed on a sample from identification to final characterisation results
- Storage and sharing of data

Schematic illustration of the interdependencies between the two main sections of a Knowledge Infrastructure (Protocols and Data).

'Metadata stewardship in nanosafety research: learning from the past, preparing for an "on-the-fly" FAIR future', T. E. Exner *et al.*, Front Phys. 2023 (11), <https://doi.org/10.3389/fphy.2023.1233879>.

→ <https://macrame-project.eu/macrame-data-shepherding-an-approach-to-the-centralised-management-of-research-information-knowledge/>

→ <https://macrame-project.eu/macrame-data-shepherding-part-2-harmonisation-towards-a-common-data-schema/>

Data Collection – the MACRAMÉ Data Shepherd

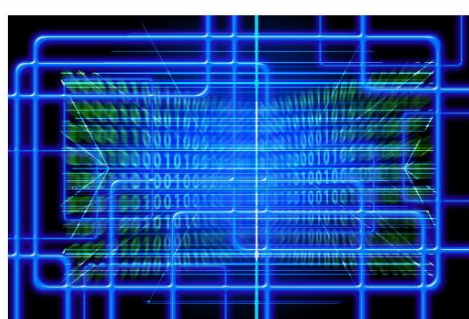


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'[...] a highly topical issue in the science community: that of research data management and FAIR data.'

[Peer-Reviewer 1]

'One has to hope that the nano community reads this article and that the article gets out of the FAIR data community.'

[Peer-Reviewer 2]

*'Metadata stewardship in nanosafety research: learning from the past, preparing for an "on-the-fly" FAIR future', T. E. Exner *et al.*, Front Phys. 2023 (11), <https://doi.org/10.3389/fphy.2023.1233879>.*

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MACRAMÉ Harmonisation & Standardisation Roadmap



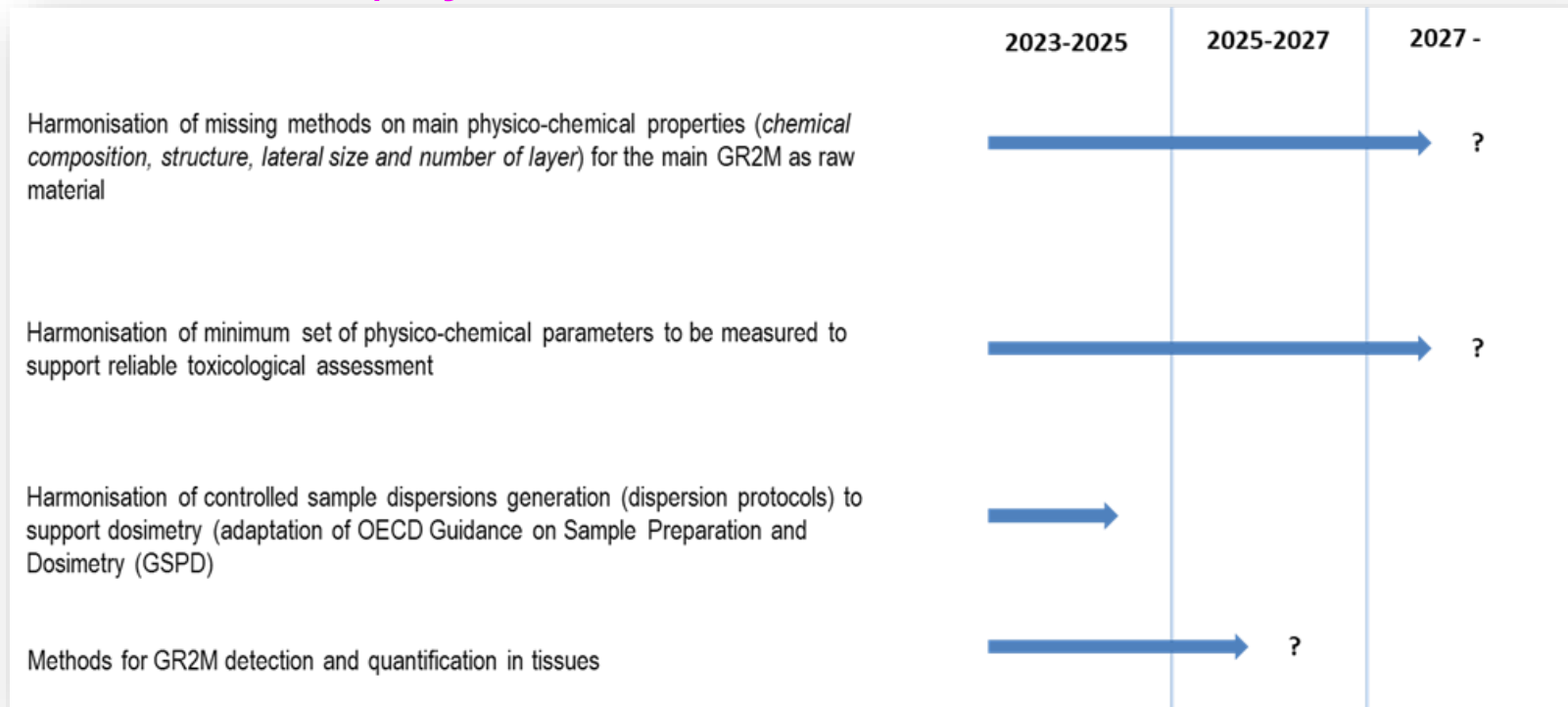
MACRAMÉ Harmonisation & Standardisation Roadmap – a Summary Report of five important Destinations

June 3, 2024

The MACRAMÉ Project just published an important milestone report: the 'MACRAMÉ Harmonisation & Standardisation Roadmap Summary Report for MACRAMÉ Methods and Models'-report combines and summarises the Project's activities in the field of 'Development and Advancement of Characterisation- & Test-Methods &-Protocols' (Project work package 2) with the activities pertaining to the

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... main results: A project is not an island



Exemplary Excerpt: Figure 5: Tentative overview of gaps identified in MACRAMÉ and tentative timeline to move them towards standardisation during and beyond the MACRAMÉ Project.

→ <https://macrame-project.eu/out-now-macrame-harmonisation-standardisation-roadmap/>

Commercial break:

... go to see the Poster:

'CHIASMA, INSIGHT and PINK (ChIPs): a European approach to animal-free Safe and Sustainable by Design'

... the one-&-only on *'Tools beyond Nano'* ...

(Session 4, Wednesday, 10:30 – 11:30)

MACRAMÉ's three Sibling Projects

HORIZON-CL4-2023-RESILIENCE-01-**21**:
Innovative methods for safety and
sustainability assessments of chemicals
and materials (RIA)

+

HORIZON-CL4-2023-RESILIENCE-01-
22: Integrated approach for impact
assessment of safe and sustainable
chemicals and materials (RIA)

+

HORIZON-CL4-2023-RESILIENCE-01-
23: Computational models for the
development of safe and sustainable by
design chemicals and materials (RIA)



>>> decreasing Experimental (lab) work >>>

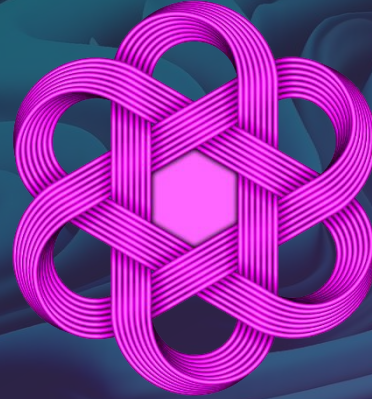
>>> increasing *in silico* work >>>

Sharing of Case-Studies of specific
Chemicals & Materials

Integration of shared computational Methods

total budget: € 23.2 Mio. (ca. ¾ from EU, ¼ non-EU) ♦ 37 individual Research Institutions; ♦ Jan. 2024 – Dec. 2027

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Thank you

www.macrame-project.eu

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Schweizerische Eidgenossenschaft
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Swiss Confederation

Federal Department of Economic Affairs,
Education and Research EAER
State Secretariat for Education,
Research and Innovation SERI



Innovate
UK

... The Context of the MACRAMÉ R&I Strategy

Harmonisation & Standardisation of (Nano)Materials – A brief History

'classic' Standardisation of Nanotechnology & Nanomaterials

ISO/TC229 Nanotechnologies (2005)

CEN/TC 352 Nanotechnologies (2005)

ASTM International Committee E56 on Nanotechnology (2005)

IEC/TC 113 Nanotechnologies for electrotechnical products and systems (2006)

Regulatory relevance of Nanomaterials Safety

OECD's Working Party on Manufactured Nanomaterials (2007)

NANoREG (2013 – 2017)

PROSAFE (2015 – 2017)

NANoREG II (2015 – 2019)

NanoHarmony (2020 – 2023)

Safe & Sustainable by Design (SSbD)

PARC (2022 – 2029)

SSbD Framework (by JRC) (2022)

MACRAMÉ (2022 – 2025)

CHIASMA (2024 – 2027)

INSIGHT (2024 – 2027)

PINK (2024 – 2027)



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Innovative methods for safety and sustainability assessments of chemicals and materials (RIA)

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HORIZON-CL4-2023-RESILIENCE-01-**22**: Integrated approach for impact assessment of safe and sustainable chemicals and materials (RIA)

+

HORIZON-CL4-2023-RESILIENCE-01-**23**: Computational models for the development of safe and sustainable by design chemicals and materials (RIA)



>>> decreasing Experimental (lab) work >>>

>>> increasing *in silico* work >>>

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