

MACRAMÉ

Advanced Characterisation Methodologies to assess and predict
the Health and Environmental Risks of Advanced Materials

Ensuring regulatory Alignment in the Research & Innovation of five market-relevant Advanced Materials - Interim Results of the MACRAMÉ R&I Approach

NanoKorea 2025
2. – 4. July 2025, KINTEX, Seoul



The MACRAMÉ project has received funding from the European Union's Horizon Europe
Research and Innovation programme under grant agreement No. 101092686.

Associated Partners (i.e. (a) Swiss Partners and (b) UK Partners) have received national funding from
(a) the Swiss State Secretariat for Education, Research and Innovation (SERI), and (b) Innovate UK.

Overview of the Presentation – The Projects

- MACRAMÉ – Advanced Characterisation Methodologies to assess and predict the Health and Environmental Risks of Advanced Materials,
- CHIASMA - Accessible Innovative Methods for the Safety & Sustainability Assessment of Chemicals & Materials,
- INSIGHT - Integrated Models for the Development and Assessment of High Impact Chemicals and Materials
- PINK - Provision of Integrated Computational Approaches for Addressing New Market Goals for the Introduction of Safe-and-Sustainable-by-Design Chemicals and Materials

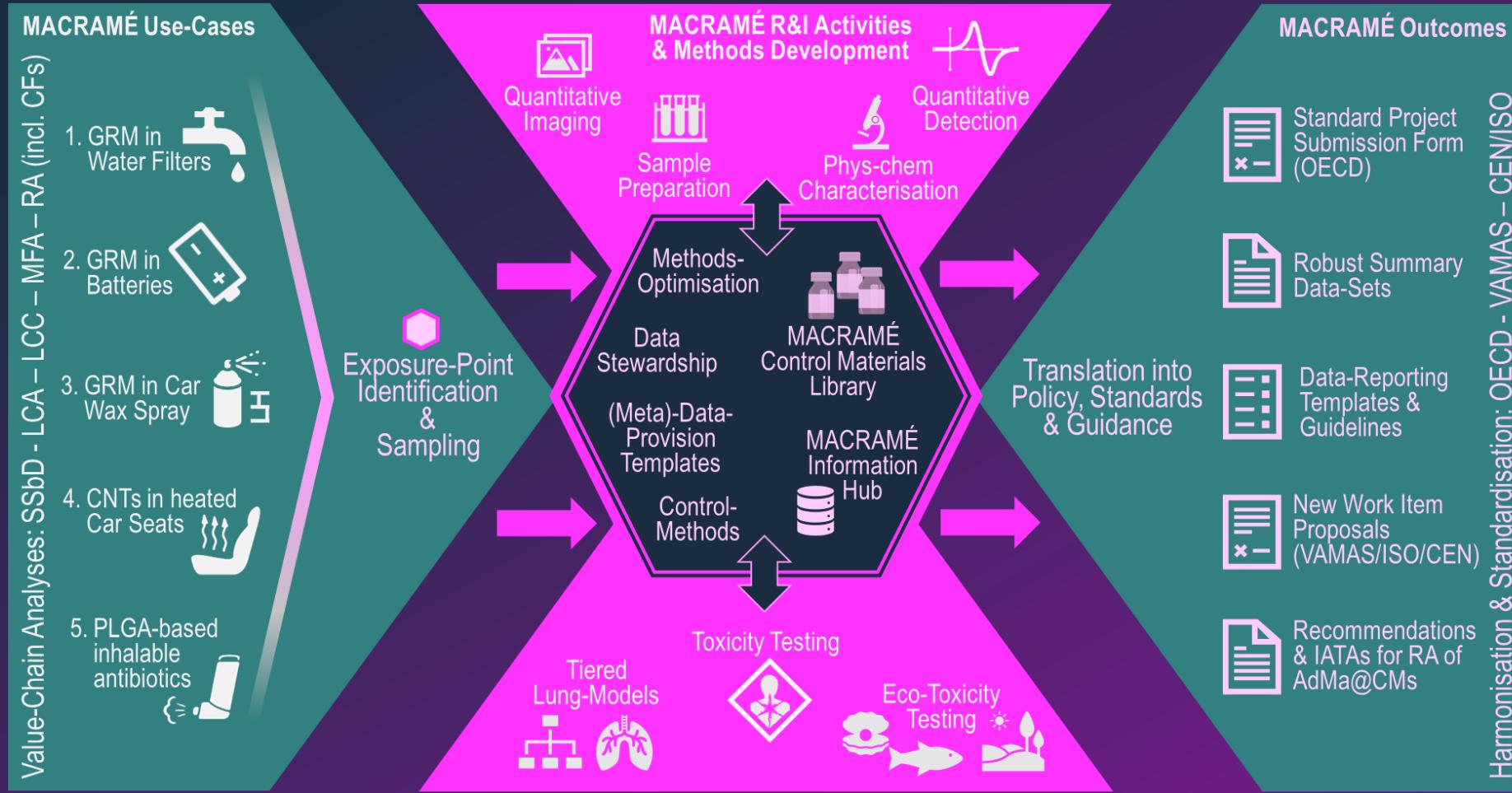
Overview of the Presentation – The Projects

- Initial provision of proofs-of-concept for advanced characterisation, life-cycle (impact) assessments (LC(I)As), test methods (i.e. Organisation for Economic Cooperation and Development Test Guidelines and Guidance Documents) and standards of advanced materials,
- Development of New Approach Methodologies (NAMs),
- Integration of mechanistic impact assessment frameworks and computational safe and sustainable by design (SSbD) models and workflows, and
- Deployment of an advanced interoperability framework that enables both the design and modelling of a new material's or chemical's functionality and safety, based on tiered *in-silico* approaches that combine existing and novel data.



>PINK

The MACRAMÉ R&I Approach: ... handing Outcomes to policy-informing Bodies



The Context of the MACRAMÉ R&I Strategy

Harmonisation & Standardisation of (Nano)Materials – A brief History

'classic' Standardisation of Nanotechnology & Nanomaterials

ISO/TC229 Nanotechnologies (2005)

CEN/TC 352 Nanotechnologies (2005)

ASTM International Committee E56 on Nanotechnology (2005)

IEC/TC 113 Nanotechnologies for electrotechnical products and systems (2006)

Regulatory relevance of Nanomaterials Safety

OECD's Working Party on Manufactured Nanomaterials (2007)

NANoREG (2013 – 2017)

PROSAFE (2015 – 2017)

NANoREG II (2015 – 2019)

NanoHarmony (2020 – 2023)

Safe & Sustainable by Design (SSbD)

PARC (2022 – 2029)

SSbD Framework (by JRC) (2022)

MACRAMÉ (2022 – 2025)

CHIASMA (2024 – 2027)

INSIGHT (2024 – 2027)

PINK (2024 – 2027)



Harmonisation & Standardisation of Nanomaterials

ISO	<u>Terminology</u> Achieved 18 On-going 7	<u>Measurement</u> Achieved 8 On-going 6	<u>Characterisation</u> <u>Graphene</u> Achieved 13 On-going 8	<u>Characterisation</u> <u>(Other)</u> Achieved 27 On-going 2	<u>Exposure and</u> <u>Risk</u> Achieved 23 On-going 11	<u>Performance</u> <u>Evaluation</u> Achieved 3 Ongoing 3
CEN	<u>Terminology</u> Achieved 7 On-going 5	<u>Measurement</u> Achieved 5 On-going -	<u>Characterisation</u> <u>(Other)</u> Achieved 1 On-going 3	<u>Exposure and</u> <u>Risk</u> Achieved 19 On-going 11	<u>Other</u> Achieved 4	
OECD	<u>Physico-chemical</u> <u>Characterisation</u> Achieved 5 On-going 5	<u>Human</u> <u>Toxicology</u> Achieved 5 On-going 5	<u>Environmental</u> <u>Toxicology</u> Achieved 1 On-going 4	<u>Environmental</u> <u>Fate</u> Achieved 1 On-going 3	<u>End of Life</u> Achieved 1 Ongoing 1	

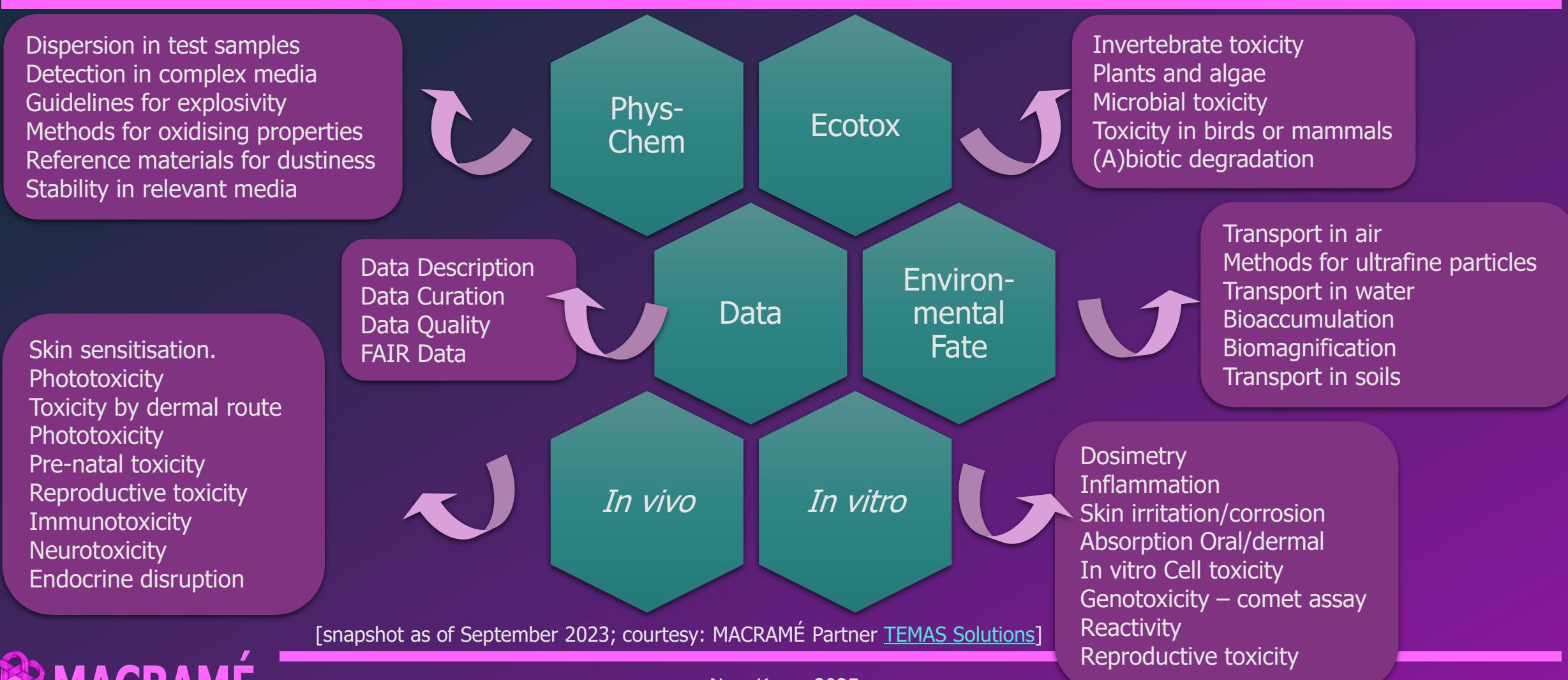
215 Standards!



But we still have gaps

[snapshot as of September 2023; courtesy: MACRAMÉ Partner [TEMAS Solutions](#)]

(Nano)Materials Standardisation Gaps (September 2023)



Exposure-Point Definition in real-life Value-Chains ...

MACRAMÉ Exposure Points [Samples & Constituents]	Pristine AdMa Manufacture	AdMa (Un-)Bagging & Transport	Product Manufacture	Reactor/ Machine Cleaning	(Un-)Bagging & Transport	(Professional) Intended Use	End-of-Life		
	[AdMa]		[AdMa] - [AdMa@CPM] - [CPM]				[AdMa@EoL(CPM)] - [CPM(EoL)]		
MACRAMÉ Use-Cases & Sample Description @ Exposure Points	UC1: GO in Water-Filters	Pristine GO, polysulfone (matrix)	GO@Polysulfone-Fibre, Water from the spinning-process	(filtered water) *	-	-	Incineration products: Fly-ash, Flue-gas		
	UC2: FLG in BMS	Pristine FLG, epoxy resin	FLG@epoxy (non-reticulated (liquid samples) and reticulated (solid samples))**	FLG@epoxy (overheated)	FLG@epoxy (shredded)	-			
	UC3: GRM-bearing Sprays	-	-	GRM@aerosol	GRM@aerosol (in container), EoL according to container material and/or special instructions				
	UC4: CNTs in Polymer Foils	Commercial CNTs (NanoCyl SA), polyurethane (PU) matrix	CNTs@PU (masterbatch & cured composite)	CNTs@PU (overheated, abraded (Taber))	CNTs@PU (shredded)	-	Incineration products (O ₂ -depletion): Fly-Ash, Flue-gas		
	UC5: PLGA-based inhal. Antibiotics	PLGA-particles (different sizes) Ciprofloxacin	ciprofloxacin@PLGA controls: Au@PGLA, Fe _x O _y @PLGA, PLGA (labelled with Lumogen red®)	-	-	-	ciprofloxacin@PLGA		
Characterisation - Detection - Imaging (by Attributes) [Samples & Constituents]	All UCs: • characterisation; • aerosol generation & characterisation; • stability in environmental & biological matrices; • high resolution imaging in cells	All UCs: • Aerosol generation for <i>in vitro</i> exposure • Characterisation of the generated aerosol • Stability and release in environmental & biological matrices	UC1, UC2, UC4, UC5: • Identification, quantification & characterisation	UC1, UC2, UC4, UC5: • Identification of (form of) release during cleaning	UC3: • Identification: presence of GRM ➤ YES: quantification, characterisation	UC2, UC4: • characterisation after mechanical abrasion (Taber) • characterisation of release at heating	UC1, UC2, UC4: • characterisation after mechanical abrasion	UC1, UC2, UC4: • characterisation of flue-gas & fly-ash	UC1, UC2, UC4: • Identification of release of EoL- products (in land- fill)
	[AdMa] - [AdMa@EM] - [AdMa@BM]		[AdMa@CPM] - [AdMa@CPM@EM] - [AdMa@CPM@BM]				[AdMa@EoL(CPM)] - [AdMa@EoL(CPM)@EM]		
Human Toxicity Testing (<i>in-vivo</i> – <i>ex-vivo</i>) [Samples & Constituents]	[AdMa@BM]	[AdMa@CPM]	[AdMa@CPM@BM]	[AdMa@BM] - [CPM@BM]	[AdMa@EoL(CPM)]	[AdMa@EoL(CPM)]			
Ecotoxicity Testing [Samples & Constituents]	[AdMa@EM]	[AdMa@EM] - [AdMa@CPM@EM] - [CPM@EM]	[AdMa@EM]	[AdMa@EoL(CPM)]	[AdMa@EoL(CPM)]				

References – the MACRAMÉ Control Materials Library



Launch of the MACRAMÉ Control Material Library

July 1, 2023

To support development, harmonisation, and benchmarking of testing methods applied within the HorizonEurope-funded Project, a MACRAMÉ Control Material Library (CML) has been established. The Library contains representative materials with largely known properties impacting the in vitro test development and of materials to be investigated in the MACRAMÉ Use Cases (UCs).

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Exemplary Excerpt: Table 2: Materials of the CML selected for the development and validation of controlled aerosol generation (Task 2.2).

	Name	Supplier	Link to Product	Criteria for the selection	Interesting Features	Also used in other projects
Nanotubes						
MWCNT test material	ARIGM001	BAuA Repository		Serves as default testing material for method development, available in large quantities	High dustiness, medium degree of entanglement, mean diameter ~35 nm, mean length ~1-2µm	CarboLifeCycle,
Graphitised MWCNT	NM401	OECD Repository		Positive control for fibre paradigm (rigid), test with µ-Dishes	Rigid and long fibres, easy to disperse, >20% WHO fraction	NanoGRAVUR, InnoMat.Life, HARMLESS, NanoHarmony
MWCNT	Baytubes C150P	BAuA Repository		Negative control for fibre paradigm (NM400 not a real one), test with µ-Dishes		older BAuA projects
Aligned flexible MWCNT	NG01AM0102	nanografi	Link	Thin commercial CNTs marketed as being produced in such way that they are aligned and bundled, test with µ-Dishes	Bundles are very long up to 95 µm.	not yet
MWCNT 30-50 nm	NG01MW0501	nanografi	Link	Presumed to be a mixture of more flexible and less rigid MWCNTs (proportions), test with µ-Dishes		not yet

→ <https://macrame-project.eu/launch-of-the-macrame-control-material-library/>

MACRAMÉ Sampling Approaches & Protocols

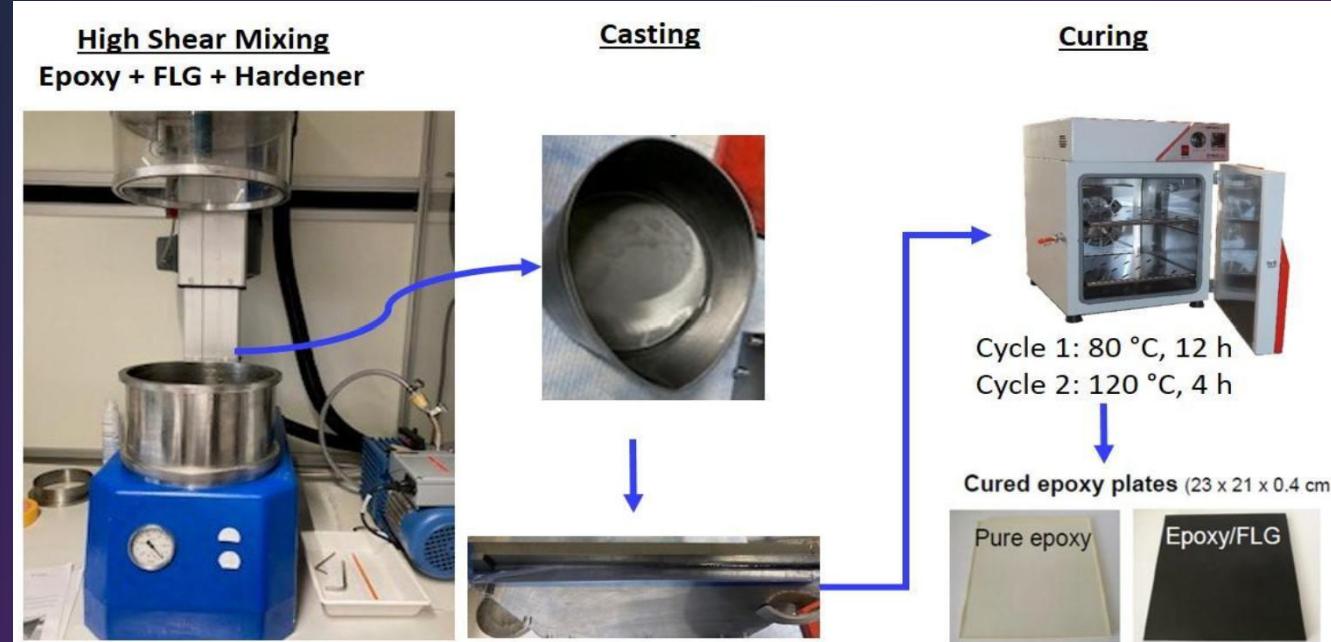


Sampling & Sample-Provision
Protocols for AdMas in complex
Matrices

March 1, 2024

The MACRAMÉ Project has published its first set of 'Sampling & Sample-Provision Protocols for AdMas in complex Matrices', in order to guide the sample collection that needs to be performed at the MACRAMÉ Use-Case (UCs) sites prior to sending the samples to MACRAMÉ laboratories for testing. Such sample collection is

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Exemplary Excerpt (Use-Case 2: BMS): Figure 3: Fabrication of Epoxy-FLG composite plates. Epoxy alone or epoxy-FLG composite are mixed with hardener (Baxxodur EC 301), moulded and then cured in the oven at indicated temperature cycles. The plates obtained after curing were used for abrasion.

→ <https://macrame-project.eu/sampling-sample-provision-protocols-for-admas-in-complex-matrices/>



Exemplary Excerpt (Use-Case 5: PGLA): Figure 12: PCL-samples.

Data Collection – the MACRAMÉ Data Shepherd

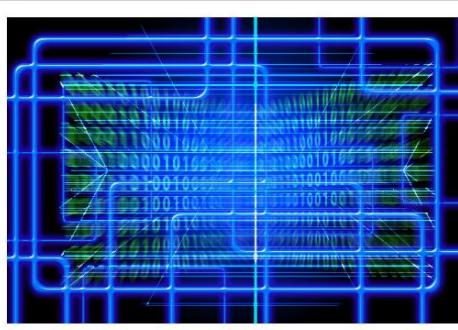


MACRAMÉ Data Shepherding – an Approach to the centralised Management of Research Information & Knowledge

June 1, 2023

As a part of its open science philosophy, MACRAMÉ is implementing high quality knowledge and data management using state-of-the-art data sharing concepts, approaches and tools and constantly improving research output/data documentation towards full implementation of the FAIR (findable, accessible, interoperable and re-usable) and FAIR for Research Software (FAIR4RS) principles. This

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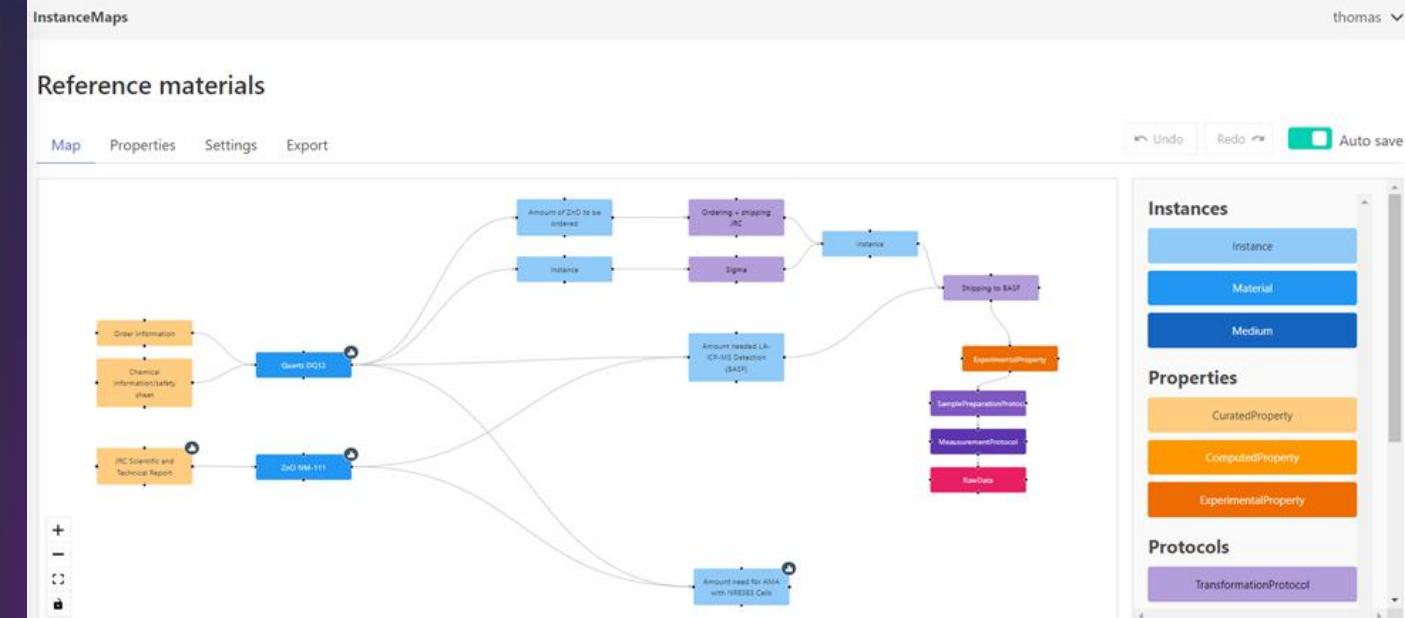


MACRAMÉ Data Shepherding Part 2 – Harmonisation towards a common Data Schema

January 18, 2024

In the first part "MACRAMÉ Data Shepherding – an Approach to the centralised Management of Research Information & Knowledge", the principle data management concept of MACRAMÉ were outlined, including an elaboration of MACRAMÉ's implementation of the FAIR principles for internal data sharing, and two new data management tools (i.e. (a)

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→ <https://macrame-project.eu/macrame-data-shepherding-an-approach-to-the-centralised-management-of-research-information-knowledge/>

→ <https://macrame-project.eu/macrame-data-shepherding-part-2-harmonisation-towards-a-common-data-schema/>

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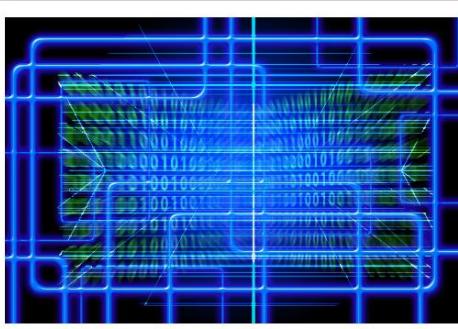


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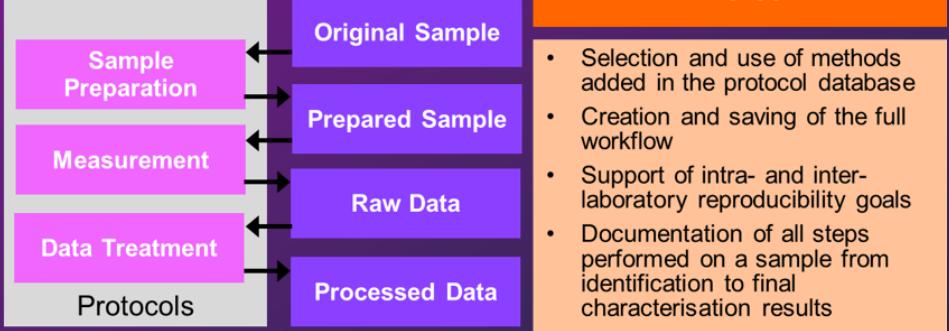
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Protocols

- Access and sharing of methods
- Collection of metadata in the experimental procedure
- Tracking details on the steps performed
- Linking of methods with results
- Comparison of the experimental design
- Searchable and easy to filter database



Data

- Selection and use of methods added in the protocol database
- Creation and saving of the full workflow
- Support of intra- and inter-laboratory reproducibility goals
- Documentation of all steps performed on a sample from identification to final characterisation results
- Storage and sharing of data

Schematic illustration of the interdependencies between the two main sections of a Knowledge Infrastructure (Protocols and Data).

→ <https://macrame-project.eu/macrame-data-shepherding-an-approach-to-the-centralised-management-of-research-information-knowledge/>

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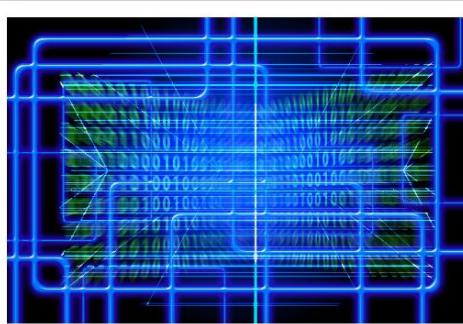


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[...] a highly topical issue in the science community: that of research data management and FAIR data.'

[Peer-Reviewer 1]

'One has to hope that the nano community reads this article and that the article gets out of the FAIR data community.'

[Peer-Reviewer 2]

Metadata stewardship in nanosafety research: learning from the past, preparing for an "on-the-fly" FAIR future, T. E. Exner *et al.*, *Front Phys.* 2023 (11), <https://doi.org/10.3389/fphy.2023.1233879>.

→ <https://macrame-project.eu/macrame-data-shepherding-an-approach-to-the-centralised-management-of-research-information-knowledge/>

→ <https://macrame-project.eu/macrame-data-shepherding-part-2-harmonisation-towards-a-common-data-schema/>

MACRAMÉ Harmonisation & Standardisation Roadmap



MACRAMÉ Harmonisation & Standardisation Roadmap – a Summary Report of five important Destinations

June 3, 2024

The MACRAMÉ Project just published an important milestone report: the 'MACRAMÉ Harmonisation & Standardisation Roadmap Summary Report for MACRAMÉ Methods and Models'-report combines and summarises the Project's activities in the field of 'Development and Advancement of Characterisation- & Test-Methods & -Protocols' (Project work package 2) with the activities pertaining to the

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→ <https://macrame-project.eu/out-now-macrame-harmonisation-standardisation-roadmap/>

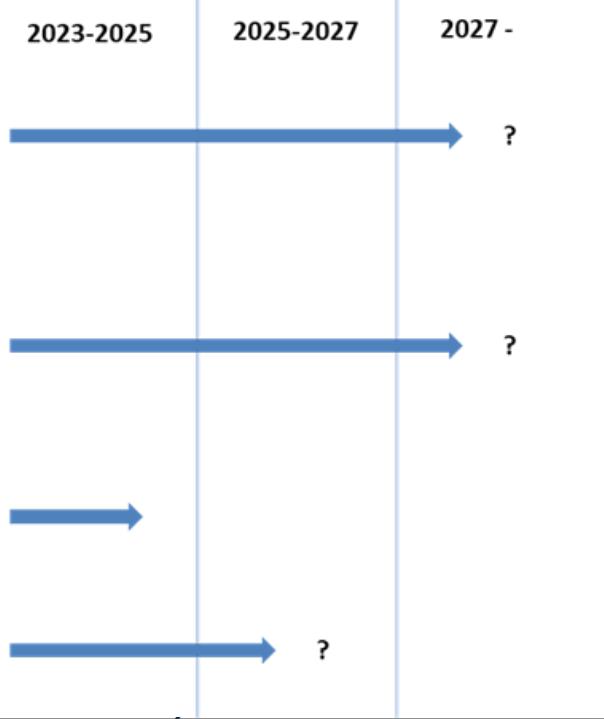
... main results: A project is not an island

Harmonisation of missing methods on main physico-chemical properties (*chemical composition, structure, lateral size and number of layer*) for the main GR2M as raw material

Harmonisation of minimum set of physico-chemical parameters to be measured to support reliable toxicological assessment

Harmonisation of controlled sample dispersions generation (dispersion protocols) to support dosimetry (adaptation of OECD Guidance on Sample Preparation and Dosimetry (GSPD))

Methods for GR2M detection and quantification in tissues



Exemplary Excerpt: Tentative overview of gaps identified in MACRAMÉ and tentative timeline to move them towards standardisation during and beyond the MACRAMÉ Project.

MACRAMÉ's three Sibling Projects

HORIZON-CL4-2023-RESILIENCE-01-**21**:

Innovative methods for safety and sustainability assessments of chemicals and materials (RIA)

HORIZON-CL4-2023-RESILIENCE-01-

22: Integrated approach for impact assessment of safe and sustainable chemicals and materials (RIA)

HORIZON-CL4-2023-RESILIENCE-01-

23: Computational models for the development of safe and sustainable by design chemicals and materials (RIA)



>>> decreasing experimental (lab) work >>>

>>> increasing *in silico* work >>>

Sharing of Case-Studies of specific Chemicals & Materials

Integration of shared computational Methods

total budget: € 23.2 Mio. (ca. ¾ from EU, ¼ non-EU) ♦ 37 individual Research Institutions; ♦ Jan. 2024 – Dec. 2027



Accessible Innovative Methods for the Safety & Sustainability Assessment of Chemicals & Materials

The CHIASMA Project has received funding from:



The European Union's Horizon Europe
Research and Innovation programme
under grant agreement No. 101137613.



Schweizerische Eidgenossenschaft
Confédération suisse
Confederazione Svizzera
Confederaziun svizra

Swiss Confederation

Federal Department of Economic Affairs,
Education and Research EAER
State Secretariat for Education,
Research and Innovation SERI



National Research
Foundation of Korea



UK Research
and Innovation

The CHIASMA R&I Approach

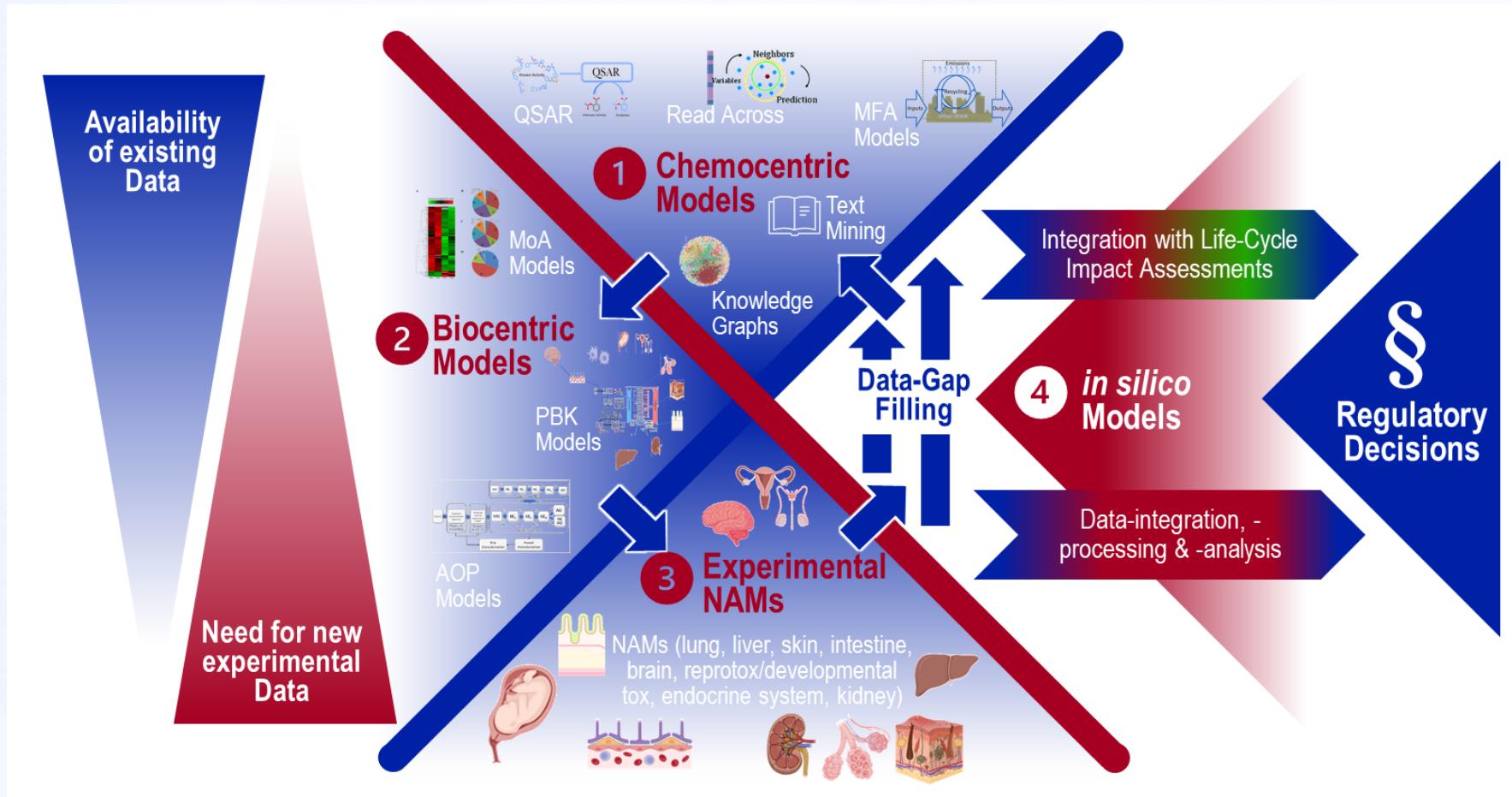


Illustration of the CHIASMA R&I approach to testing and assessment of materials.

Combining an iterative approach of:

- (1) chemocentric,
- (2) biocentric, and
- (3) new experimental models

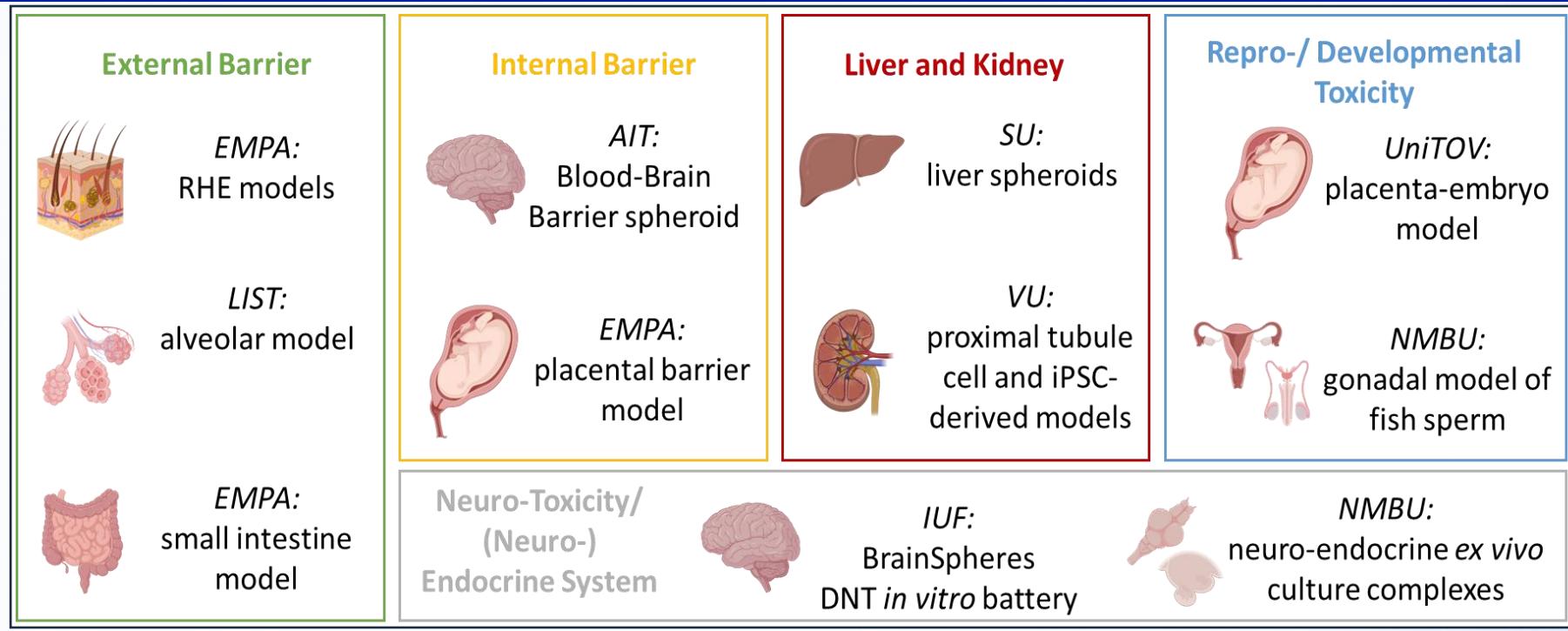
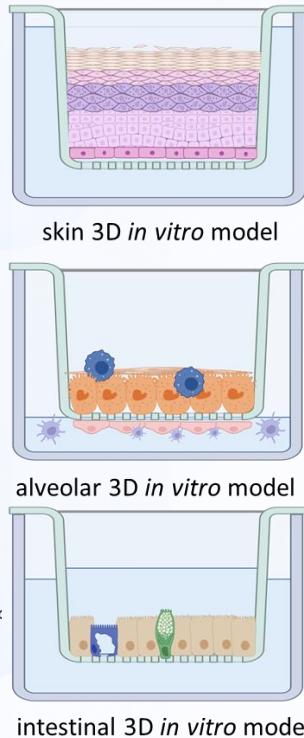
into a conceptual framework for data-integration and -processing.

In vitro experimental NAMs

Primary human keratinocyte
cell culture medium

Dendritic-like cells (THP-1)
Macrophages (PMA-differentiated THP-1 cells)
Alveolar type II epithelial cells (A549)
Endothelial cells (EA.hy926)
cell culture medium
surfactant

Enterocytes (Caco-2 MTB-37 cells)
Goblet cells (HT-29 MTX cells)
M cells (Raji-B cell stimulated Caco-2)
cell culture medium
mucus



NAMs development workflow in CHIASMA

Laboratory progression of the NAMs

Benchmarking & verification of the NAMs using known reference chemicals

Inter-laboratory and transferability *in-project* validation

Applicability domain study on the 3 chemical/materials groups

Integration into the CHIASMA-framework

Integrated Models for the Development and Assessment of High Impact Chemicals and Materials



The INSIGHT Project has received funding from:



The European Union's Horizon Europe Research and Innovation programme under grant agreement No. 101137742.



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Swiss Confederation

Federal Department of Economic Affairs,
Education and Research EAER
State Secretariat for Education,
Research and Innovation SERI



National Research
Foundation of Korea

Funding Agency
Australia



UK Research
and Innovation

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USA



FUNDAÇÃO DE AMPARO À PESQUISA
DO ESTADO DE SÃO PAULO

INSIGHT's R&I Approach



1. Life Cycle thinking approach, identification of relevant data and models
2. Development of the model graph
3. Development of the data graph
4. FAIRification of models / research software & Data
5. Definition of integrated mechanistic models of impact
6. Development of the Decision Support System & INSIGHT framework GUI



PROVISION OF INTEGRATED COMPUTATIONAL APPROACHES FOR ADDRESSING NEW MARKET GOALS FOR THE INTRODUCTION OF SAFE-AND- SUSTAINABLE-BY-DESIGN CHEMICALS AND MATERIALS

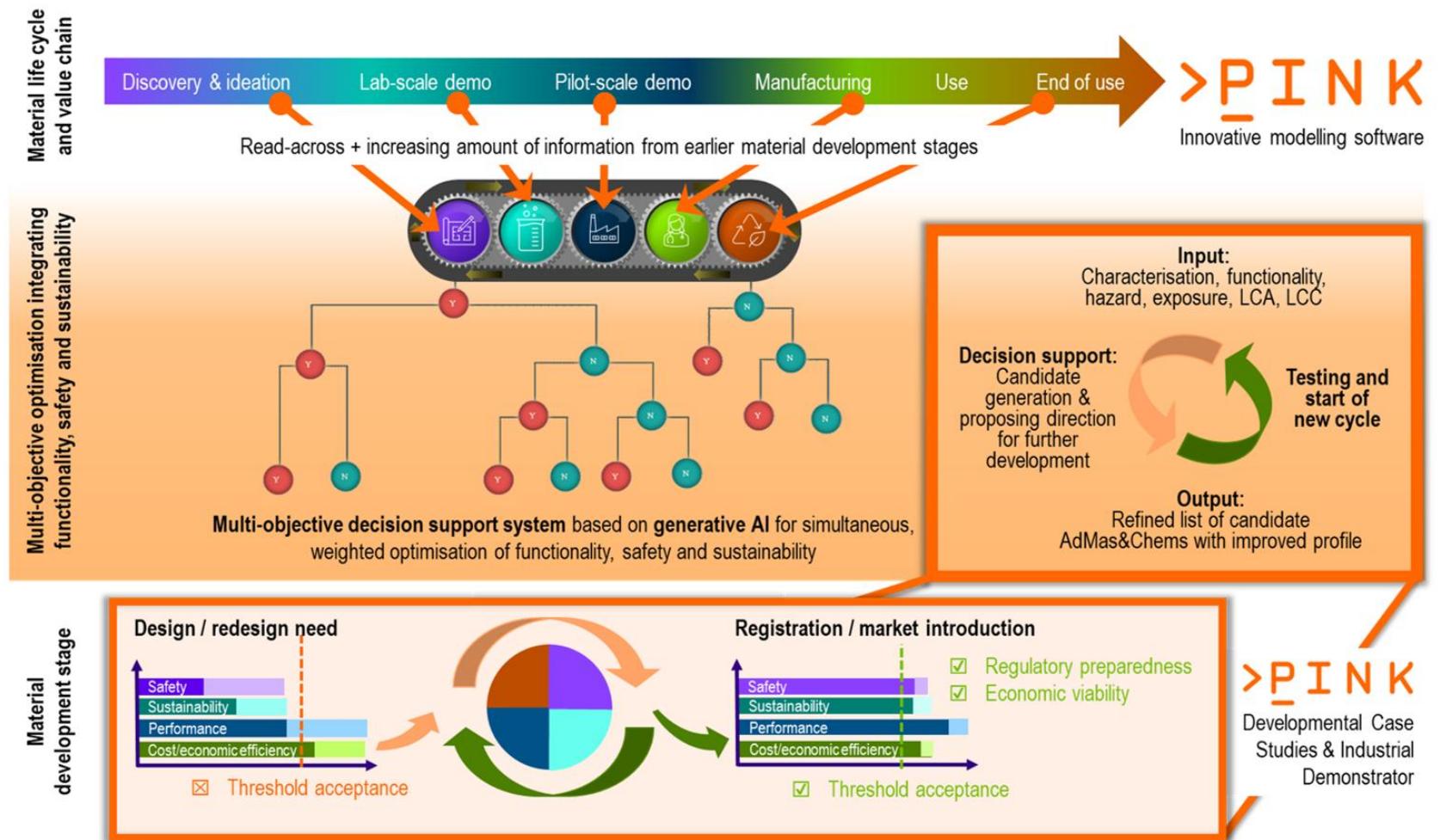


THE PINK PROJECT HAS RECEIVED FUNDING FROM THE EUROPEAN UNION'S HORIZON EUROPE RESEARCH AND INNOVATION PROGRAMME UNDER GRANT AGREEMENT NO. 101137809.

ASSOCIATED PARTNERS (I.E. (A) SWISS PARTNERS AND (B) UK PARTNERS) HAVE RECEIVED NATIONAL FUNDING FROM (A) THE SWISS STATE SECRETARIAT FOR EDUCATION, RESEARCH AND INNOVATION (SERI), AND (B) INNOVATE UK.

The PINK R&I Approach

... integrating the SSbD Framework into the development cycle of AdMas&Chems



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Thank you

www.macrame-project.eu

The MACRAMÉ Project has received funding from:



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